SOL-MILLENNIUM®

Technical Data Sheet



Product	specification
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 Product name 	SOL-CARE™ Safety Needle
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2. Description The SOL-CARE™ Safety Needle is a single use, standard hypodermic needle with a shield to enclose the needle after use.

The SOL-CARE™ Safety Needle contains a mechanism that covers the needle point after use. In the activated position, the needle cover guards against accidental needle stick during normal handling and disposal of the used needle/syringe combination.

The SOL-CARE™ Safety Needle is used for general purpose injection and aspiration of fluids from vials, ampules and parts of the body below the surface of the skin.

5. Instructions for use

4. Intended use

See current IFU

Reference number	Product description	Agreement and	Outer diameter (mm)	Length				Indications*		
		Gauge size		(mm)	(inch)		. A	Indications*		
SN3012	SOL-CARE™ Safety Needle 30G*1/2"	30G	0.3 mm	12.5 mm	1/2"	SC				
SN2715	SOL-CARE™ Safety Needle 27G*1 1/2"	27G	0.4 mm	40 mm	1 1/2"	SC	ID			
SN27125	SOL-CARE™ Safety Needle 27G*1 1/4"	27G	0.4 mm	32 mm	1 1/4"	SC	ID			
SN2734	SOL-CARE™ Safety Needle 27G*3/4"	27G	0,4 mm	18.5 mm	3/4"	SC	ID			
SN2758	SOL-CARE™ Safety Needle 27G*5/8"	27G	0.4 mm	16 mm	5/8"	SC	ID			
SN2712	SOL-CARE™ Safety Needle 27G*1/2"	27G	0.4 mm	12.5 mm	1/2"	SC	ID			
SN2612	SOL-CARE™ Safety Needle 26G*1/2"	26G	0.45 mm	12.5 mm	1/2"	SC	ID			
SN2515	SOL-CARE™ Safety Needle 25G*1 1/2"	25G	0.5 mm	40 mm	1 1/2"	SC	ID	IM		IA
SN2510	SOL-CARE™ Safety Needle 25G*1"	25G	0.5 mm	25 mm	1"	SC	ID	IM		IA
SN2558	SOL-CARE™ Safety Needle 25G*5/8"	25G	0.5 mm	16 mm	5/8"	SC	ID	M		IA
SN2315	SOL-CARE™ Safety Needle 23G*1 1/2"	23G	0.6 mm	40 mm	1 1/2"			IM	IV	IA
SN23125	SOL-CARE™ Safety Needle 23G*1 1/4"	23G	0.6 mm	32 mm	1.1/4"			IM	IV	IA
SN2310	SOL-CARE™ Safety Needle 23G*1°	23G	0.6 mm	25 mm	1"			IM	IV	IA
SN2358	SOL-CARE™ Safety Needle 23G*5/8"	23G	0.6 mm	16 mm	5/8"			IM	IV	IA
SN2215	SOL-CARE™ Safety Needle 22G*1 1/2*	22G	0.7 mm	40 mm	1 1/2"			IM.	IV	LA
SN22125	SOL-CARE™ Safety Needle 22G*1 1/4"	22G	0.7 mm	32 mm	1 1/4"			M	IV	IA
SN2210	SOL-CARE™ Safety Needle 22G*1°	22G	0.7 mm	25 mm	1"			IM	IV	IA
SN2105	SOL-CARE™ Safety Needle 21G*2"	21G	0.8 mm	50 mm	2"			IM	IV	IA
SN2115	SOL-CARE™ Safety Needle 21G*1 1/2*	21G	0.8 mm	40 mm	1 1/2"			IM	IV	IA
SN21125	SOL-CARE™ Safety Needle 21G*1 1/4"	21G	0.8 mm	32 mm	1 1/4"			IM	IV	IA
SN2110	SOL-CARE™ Safety Needle 21G*1"	21G	0.8 mm	25 mm	1"			IM	IV	IA
SN2015	SOL-CARE™ Safety Needle 20G*1 1/2"	20G	0.9 mm	40 mm	1 1/2"			IM	IV	
SN2010	SOL-CARE™ Safety Needle 20G*1"	20G	0.9 mm	25 mm	1"			IM	IV	
SN1920	SOL-CARE™ Safety Needle 19G*2"	19G	1.1 mm	50 mm	2"			IM	IV	
SN1915	SOL-CARE™ Safety Needle19G*1 1/2"	19G	1.1 mm	40 mm	1 1/2"			IM	IV	
SN1910	SOL-CARE™ Safety Needle19G*1"	19G	1.1 mm	25 mm	1"			IM	IV	
SN1820	SOL-CARE™ Safety Needle 18G*2"	18G	1.2 mm	50 mm	2*				IV	
SN1815	SOL-CARE™ Safety Needle 18G*1 1/2"	18G	1.2 mm	40 mm	1 1/2"				IV	
SN1810	SOL-CARE™ Safety Needle 18G*1"	18G	1.2 mm	25 mm	1"				IV	

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Technical information							
List of Materials		Component name		Material			
		Needle cap		PP: RP344RK			
		Needle tube		Stainless steel: SUS304			
		Needle hub with protective	arm	PP: H1500			
		Adhesive		Epoxy: YD-128			
		Needle Lubricant		Silicon oil: Xilikang 201-350cs			
2. Latex free		YES					
3. PHT / DEHP / PVC / free	BPA	YES					
4. Shelf life		5 years					
5. Sterilization method		Sterilized using Ethylene	ne Oxide				
6. Packaging	6.1 Sa	ales unit	1	100	Units per box		
specification			8	300	Units per case		
7. Technical Drawing	2.	Needle hub with protective Needle tube Needle cap	e arm	triple be	vel		

SOL-MILLENNUM®

Quality and Regulatory information							
1. Quality certificate	Quality Management System according ISO 13485						
Product classification	Class IIa according to Annex IX of MDD 93/42/EEC						
	The product is compliant with the following standards and regulations:						
	Document reference	Title					
	ISO 7864:2016	Sterile hypodermic needles for single use					
	ISO 9626:2016	Stainless steel needle tubing for the manufacture of medical devices					
	ISO 6009:2016	Hypodermic needles for single use—colour coding for identification					
	ISO 80369-7:2016	Small-bore connectors for liquids and gases in healthcare applications Part 7: Connectors for intravascular or hypodermic applications					
	ISO 10993-1:2009/Cor 1:2010	Biological evaluation of medical devices Part 1: Evaluation and testing within a risk management process					
	ISO 10993-4:2017	Biological evaluation of medical devices Part 4: Selection of tests for interactions with blood					
3. List of standards	ISO 10993-5:2009	Biological evaluation of medical devices Part 5: Tests for in vitro cytotoxicity					
	ISO 10993-7:2008/Cor 1:2009	Biological evaluation of medical devices Part 7: Ethylene oxide sterilization residuals					
	ISO 10993-10:2010	Biological evaluation of medical devices Part 10: Tests for irritation and skin sensitization					
	ISO 10993-11:2017	Biological evaluation of medical devices Part 11: Tests for systemic toxicity					
	ISO 15223-1:2016	Medical devices Symbols to be used with medical device labels, labelling and information to be supplied Part 1: General requirements					
	ISO 23908:2011	Sharps injury protection - Requirements and test methods - Sharps protection features for single-use hypodermic needles, introducers for catheters and needles used fo blood sampling					
	EN 980:2008	Symbols for use in the labelling of medical devices					
	EN 1041:2008+A1:2013	Information supplied by the manufacturer of medical devices					

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