

SAFETY DATA SHEET

TRINSEO UK LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: STYRON™ 678E Clear Polystyrene

Revision Date: 07.07.2021 Version: 7.1

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TRINSEO UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: STYRON™ 678E Clear Polystyrene

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: A polystyrene plastic - For industrial conversion as a raw material for manufacture of articles or goods.

1.3 Details of the supplier of the safety data sheet COMPANY IDENTIFICATION

TRINSEO UK LIMITED
THE GRANARIES NELSON STREET
KINGS LYNN
GREAT BRITAIN
England
PE30 5DY
UNITED KINGDOM

Customer Information Number: +31 115 67 2601

SDSQuestion@trinseo.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +(1)-703-741-5970

Local Emergency Contact: +(44)-203-8073798 / +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

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Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 9003-53-6 EC-No. Polymer Index-No.	_	>= 94.0 - <= 100.0 %	Styrene, polymers	Not classified
CASRN 8042-47-5 EC-No. 232-455-8 Index-No.	_	<= 6.0 %	White mineral oil (petroleum)	Not classified

If present in this product, any not classified components disclosed above for which no country specific OEL value(s) is(are) indicated under Section 8, are being disclosed as voluntarily disclosed components.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water. Seek first aid or medical attention as needed. If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue

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damage. Seek medical attention immediately. Suitable emergency safety shower facility should be immediately available.

Eye contact: Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed Notes to physician: If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam..

Unsuitable extinguishing media: No data available

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:. Carbon dioxide. Carbon monoxide.

Unusual Fire and Explosion Hazards: Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate.. Dense smoke is produced when product burns..

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition.. If material is molten, do not apply direct waterstream. Use fine water spray or foam.. Cool surroundings with water to localize fire zone.. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet,

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coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

- **6.1 Personal precautions, protective equipment and emergency procedures:** Spilled material may cause a slipping hazard. Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.
- **6.2 Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.
- **6.3 Methods and materials for containment and cleaning up:** Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.
- **6.4 Reference to other sections:** References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7: HANDLING AND STORAGE

- **7.1 Precautions for safe handling:** No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Avoid breathing process fumes. Use with adequate ventilation. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Keep away from heat, sparks and flame. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.
- **7.2 Conditions for safe storage, including any incompatibilities:** Store in a dry place. Store in accordance with good manufacturing practices.
- 7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Although some of the additives used in this product may have exposure guidelines, these additives are encapsulated in the product and no exposure would be expected under normal handling conditions.

8.2 Exposure controls

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Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or quidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent. If exposure causes eye discomfort, use a full-face respirator (meeting standard EN 136) with organic vapor cartridge (meeting standard EN 14387).

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task. Use gloves with insulation for thermal protection (EN 407), when needed.

Other protection: No precautions other than clean body-covering clothing should be

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or quidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present.

Use the following CE approved air-purifying respirator: When dust/mist are present use a/an Particulate filter, type P2 (meeting standard EN 143). When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state Granules. Color Clear Odor Odorless

Odor Threshold No test data available

Not applicable

Melting point/range No test data available

Freezing point Not applicable Boiling point (760 mmHg) Not applicable

Flash point closed cup Not applicable

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Evaporation Rate (Butyl Acetate No test data available

= 1)

Flammability (solid, gas) Not expected to form explosive dust-air mixtures. *Literature*Flammability (liquids) Not expected to be a static-accumulating flammable liquid.

Lower explosion limitNot applicableUpper explosion limitNot applicableVapor PressureNot applicableRelative Vapor Density (air = 1)Not applicable

Relative Density (water = 1) 1.04 - 1.06 Literature

Water solubility negligible

Partition coefficient: n- No data available

octanol/water

Auto-ignition temperatureNo test data availableDecomposition temperatureNo test data available

Kinematic Viscosity Not applicable

Explosive properties No test data available
Oxidizing properties No test data available

9.2 Other information

Molecular weight No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: No data available

10.2 Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

10.3 Possibility of hazardous reactions: Polymerization will not occur.

10.4 Conditions to avoid: Avoid temperatures above 300 °C

Exposure to elevated temperatures can cause product to decompose.

10.5 Incompatible materials: None known.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating.. Decomposition products can include trace amounts of:. Combustible gases..

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

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11.1 Information on toxicological effects

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

Single dose oral LD50 has not been determined.

Typical for this family of materials. LD50, Rat, > 5,000 mg/kg Estimated.

Information for components:

Styrene, polymers

Single dose oral LD50 has not been determined.

White mineral oil (petroleum)

LD50, Rat, male and female, > 5,000 mg/kg OECD Test Guideline 401

Acute dermal toxicity

No adverse effects anticipated by skin absorption.

The dermal LD50 has not been determined.

Typical for this family of materials. LD50, Rabbit, > 2,000 mg/kg Estimated.

Information for components:

Styrene, polymers

The dermal LD50 has not been determined.

White mineral oil (petroleum)

LD50, Rabbit, male and female, > 2,000 mg/kg OECD Test Guideline 402 No deaths occurred at this concentration.

Acute inhalation toxicity

Dust may cause irritation to upper respiratory tract (nose and throat). Vapors released during thermal processing may cause respiratory irritation.

The LC50 has not been determined.,

Information for components:

Styrene, polymers

Dust may cause irritation to upper respiratory tract (nose and throat). Vapors released during thermal processing may cause respiratory irritation.

The LC50 has not been determined.

White mineral oil (petroleum)

LC50, Rat, male and female, 4 Hour, dust/mist, > 5 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

Skin corrosion/irritation

Prolonged contact is essentially nonirritating to skin.

Mechanical injury only.

Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

Information for components:

Styrene, polymers

Essentially nonirritating to skin. Mechanical injury only.

White mineral oil (petroleum)

Essentially nonirritating to skin.

Serious eye damage/eye irritation

Solid or dust may cause irritation or corneal injury due to mechanical action.

Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

Information for components:

Styrene, polymers

Solid or dust may cause irritation or corneal injury due to mechanical action.

Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

White mineral oil (petroleum)

May cause slight eye irritation.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Information for components:

Styrene, polymers

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

White mineral oil (petroleum)

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Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

The substance or mixture is not classified as specific target organ toxicant, single exposure.

Information for components:

White mineral oil (petroleum)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Styrene, polymers

Based on physical properties, not likely to be an aspiration hazard.

White mineral oil (petroleum)

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

Information for components:

Styrene, polymers

Based on available data, repeated exposures are not anticipated to cause significant adverse

White mineral oil (petroleum)

In animals, effects have been reported on the following organs:

Liver

Lymph nodes.

Carcinogenicity

No relevant data found.

Information for components:

Styrene, polymers

Available data are inadequate to evaluate carcinogenicity.

White mineral oil (petroleum)

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Did not cause cancer in laboratory animals.

Teratogenicity

No relevant data found.

Information for components:

Styrene, polymers

No relevant data found.

White mineral oil (petroleum)

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

No relevant data found.

Information for components:

Styrene, polymers

Available data are inadequate to determine effects on reproduction.

White mineral oil (petroleum)

In animal studies, did not interfere with reproduction.

Mutagenicity

No relevant data found.

Information for components:

Styrene, polymers

In vitro genetic toxicity studies were negative.

White mineral oil (petroleum)

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Acute toxicity to fish

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

12.2 Persistence and degradability

Biodegradability: This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

12.3 Bioaccumulative potential

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Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

12.4 Mobility in soil

In the terrestrial environment, material is expected to remain in the soil. In the aquatic environment, material will sink and remain in the sediment.

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

No relevant data found.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

For uncontaminated material the disposal options include mechanical and chemical recycling or energy recovery. In some countries landfill is also allowed. For contaminated material the options remain the same, although additional evaluation is required. For all countries the disposal methods must be in compliance with national and provincial laws and any municipal or local by-laws. All disposal methods must be in compliance with the EU framework Directives 2008/98/EC and their subsequent adaptations, as implemented in National Laws and Regulations, as well as EU Directives dealing with priority waste streams. Transboundary shipment of wastes must be in compliance with Regulation (EC) No 1013/2006 and subsequent modifications. For non-EU countries, transboundary shipments of wastes must be in compliance with the Basel Convention, as implemented nationally. As a service to our customers, we can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Please contact our Customer Information Group (telephone number in Section 1 of this document) for further details.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable14.4 Packing group Not applicable

14.5 Environmental hazards Not considered environmentally hazardous based on

available data.

14.6 Special precautions for user No data available.

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Classification for SEA transport (IMO-IMDG):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable14.4 Packing group Not applicable

14.5 Environmental hazards Not considered as marine pollutant based on available data.

14.6 Special precautions for user No data available.

14.7 Transport in bulk according to Annex I or II of MARPOL

73/78 and the IBC or IGC

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable
 14.4 Packing group Not applicable
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH)., Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either registered, or are exempt from registration according to Regulation (EC) No. 1907/2006 (REACH)., The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

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Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

Not applicable

SECTION 16: OTHER INFORMATION

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact.

Revision

Identification Number: 343695 / A577 / Issue Date: 07.07.2021 / Version: 7.1 Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways: ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx -Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS -Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association: IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG -International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the

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Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NZIoC - New Zealand Inventory of Chemicals: OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

TRINSEO UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version. GB

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