SOL-MILLENNIUM®

Technical Data Sheet



Product specification

1. Product name SOL-M™ Luer Lock Syringe without Needle SOL-M™ Luer Lock Syringe without Needles are used to inject medicines

2. Description SOL-M™ Luer Lock Syringe without Needles are used to inject medicines and vaccines into, or withdraw fluids from, the body.

SOL-MTM Luer Lock Syringe without Needles are sterilized by Ethylene Oxide Gas. Each Blister Pack, Dispenser Box and Case are labeled with the contents and the appropriate information per the FDA's Quality System Regulation and

Labeling requirements.

4. Intended use

SOL-MTM Luer Lock Syringe without Needles are used to inject medicine or

vaccines into, or withdraw fluids from, the body.

5. Instructions for use N/A

6. Sizes and REF numbers

REF	Size
180001PP	1ml
180001T	1ml
180001TPC	1ml
180001	1ml
180003	3ml
180005	5ml
180010	10ml
180020	20ml
180030	30ml
180060	60ml

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Technical information					
Componer Plunger		nt name	Material		
		'lunger		PP: 5250T	
1. List of Materials	Barrel	Barrel		PP: 5250T PC: IR2200	
	Gasket	Gasket		Latex free rubber	
	Barrel Lubric	Barrel Lubricant		Silicon oil: DC 360 12500cst	
2. Latex free	YES				
3. PHT / DEHP / PVC / BPA free	YES				
4. Shelf life	5 years				
Sterilization method	Sterilized u	sing Ethylene Oxide			
		180001(1ml), 180001PP(1ml) 180030 (30ml) 180060 (60ml)	100 50 30	Units per box	
6. Packaging specification 6.1	Sales unit	180001PP(1ml), 180001(1ml) 180001T(1ml), 180001TPC 180003(3ml), 180005(5ml), 180020 1800010(10ml) 180030(30ml) 180060(60ml)	800 1000 (20ml) 800 1200 400 240	Units per case	
		180001T(1ml), 180001TPC(1ml)	25	Units per tray	
7. Technical Drawing					
	 Plunger Barrel Gasket 				

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Quality and Regulatory information					
1. Quality certificate	Quality Management System according ISO 13485				
2. Product classification	Class Is+m according to Annex IX of MDD 93/42/EEC				
	The product is compliant with the following standards and regulations:				
	Document reference	Title			
	ISO 7886-1:1993/Cor 1:1995	Sterile hypodermic syringes for single use-Part 1: Syringes for manual use			
3. List of standards	ISO 80369-7:2016	Small-bore connectors for liquids and gases in healthcare applications Part 7: Connectors for intravascular or hypodermic applications			
	ISO 10993-1:2009/Cor 1:2010	Biological evaluation of medical devices Part 1: Evaluation and testing within a risk management process			
	ISO10993-4:2002/Amd 1:2006	Biological evaluation of medical devices Part 4: Selection of tests for interactions with blood			
	ISO10993-5:2009	Biological evaluation of medical devices Part 5: Tests for in vitro cytotoxicity			
	ISO10993-7:2008/Cor 1:2009	Biological evaluation of medical devices Part 7: Ethylene oxide sterilization residuals			
	ISO10993-10:2010	Biological evaluation of medical devices Part 10: Tests for irritation and skin sensitization			
	ISO 15223-1:2016	Medical devices Symbols to be used with medical device labels, labelling and information to be supplied Part 1: General requirements			
	ISO 11607-1:2006/Amd 1:2014	Packaging for terminally sterilized medical devices Part 1: Requirements for materials, sterile barrier systems and packaging systems			
	ISO 11607-2:2006/Amd 1:2014	Packaging for terminally sterilized medical devices Part 2: Validation requirements for forming, sealing and assembly processes			
	ISO 11737-2:2009	Sterilization of medical devices Microbiological methods Part 2: Tests of sterility performed in the definition, validation and maintenance of a sterilization process			
	EN 980:2008	Symbols for use in the labelling of medical devices			
	EN1041:2008+A1:2013	Information supplied by the manufacturer of medical devices			

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